

Work Order ID 53588

November 9, 2009 11:22:02 AM



5

Page 1

Item ID: D3708-1

Revision ID: A

Item Name: Angle

Start Date: 09/11/2009 Start Qty: 2.00

Required Date: 13/11/2009 Req'd Qty: 2.00

Reference:

Accept



Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date: 09-11-09

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3708

Rev A

100



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

1- cut to length as per dwg 2- mark, cut notch and deburr as per dwg 3- bend angle as per dwg D3708

=> m.d 10/03/15

110



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

8.2/03/15

(X)

120



Chemical Conversion Coat per QSI005 4.1

0.00

HandFinish

Memo

0.00

Hand Finishing

PL 10-3-15

D. f



Work Order ID 53588

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Page 2

Item ID: D3708-1

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Item Name: Angle

Start Date: 09/11/2009 Start Qty: 2.00

Required Date: 13/11/2009 Req'd Qty: 2.00

Reference:

Accept



Setup Start

Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

QC3- Inspect Part Finish

0.00

Memo

0.00

Pc 10/3/16

(1)

140



Packaging

Packaging

Identify as per dwg & Stock Location: 86

0.00

Memo

0.00

Pc 10/3/16

(1)

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

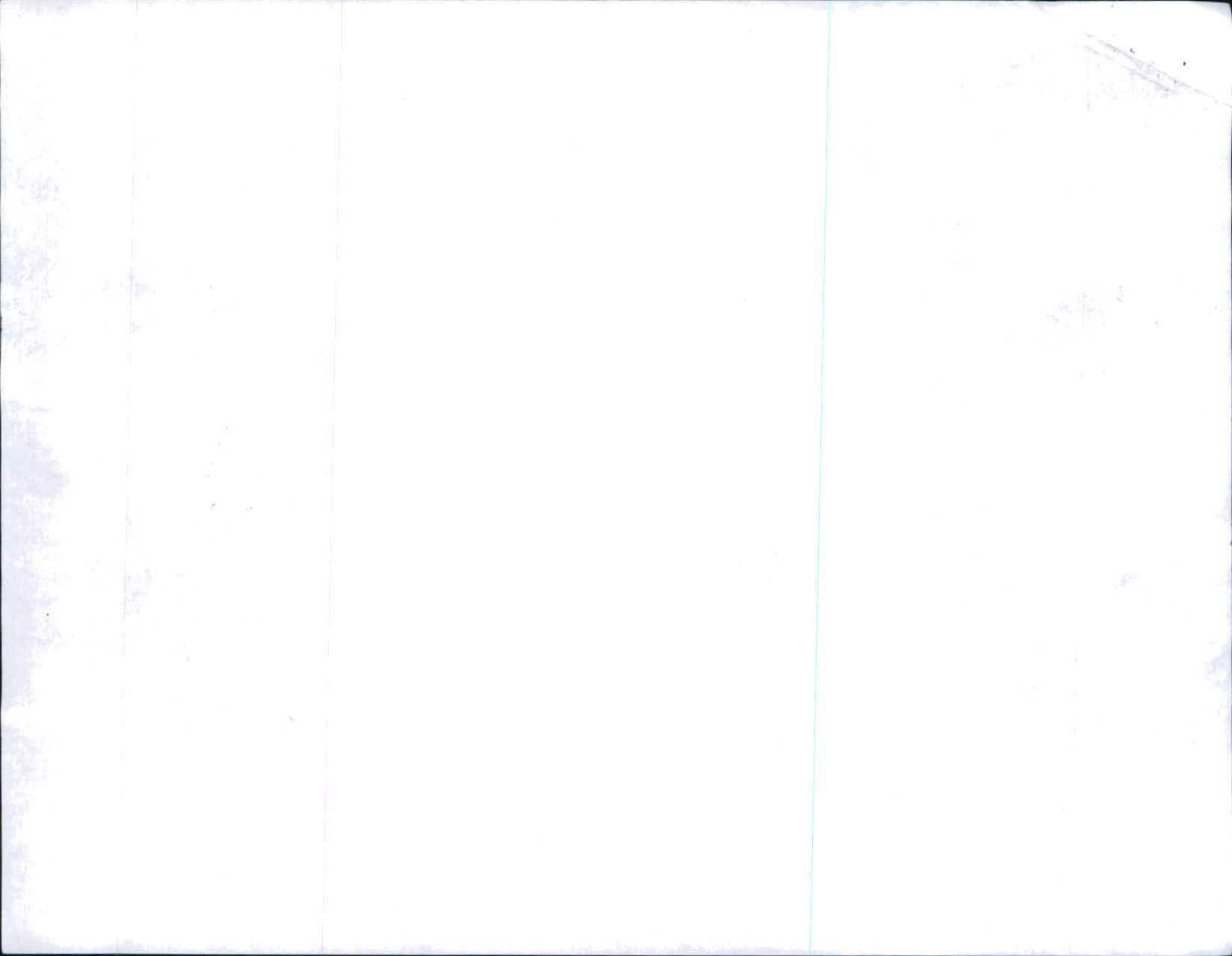
Memo

0.00

10/03/17 AJ

mf

10-3-16



Picklist Print

November 9, 2009 11:22:07 AM

Page 1

Work Order ID: 53588

Parent Item: D3708-1RevA

Parent Item Name: Angle

Comments:

Start Date: 09/11/2009

Required Date: 13/11/2009

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| M6061T6A.750W0.625 angle .750 x .750 x .625 | 063 | Purchased | No | | | | f | 0.0000 | 2.0000 | | | |

10.03.15

M114066 ✓



M.L

✓

10/03/15





D3708-1 ANGLE



D3708-3 ANGLE

NOTES:

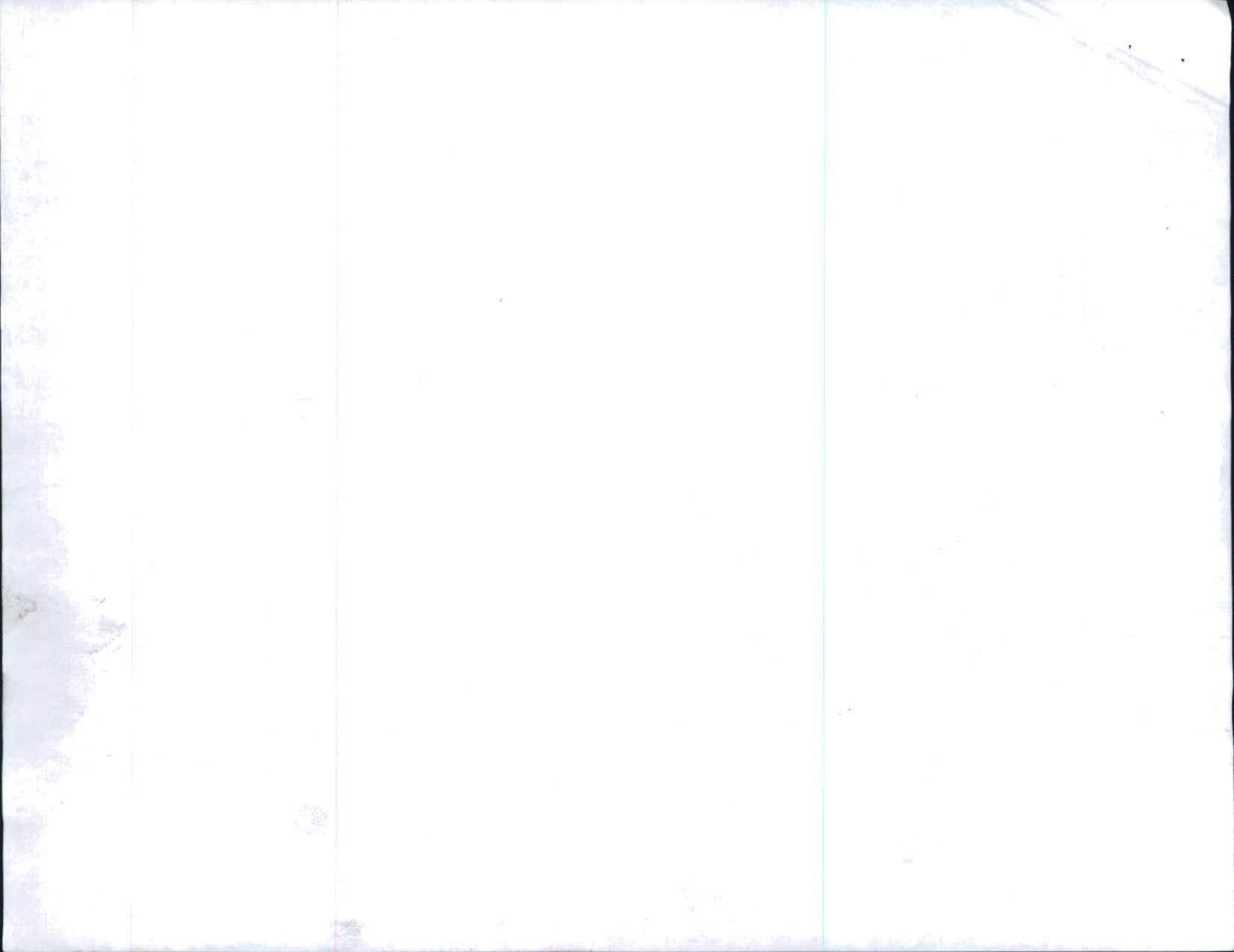
- 1) MATERIAL: 6061-T6/T6510/T6511 ALUMINUM ANGLE, 0.75 X 0.75 X 0.063
PER AMS-QQ-A-200/8
(REF. DART SPEC. M6061T6A750XW063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3708-X" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D3708-1 = 0.16 lbs
D3708-3 = 0.14 lbs
- 8) CONTROL SHAPE PER DT9019 TEMPLATE

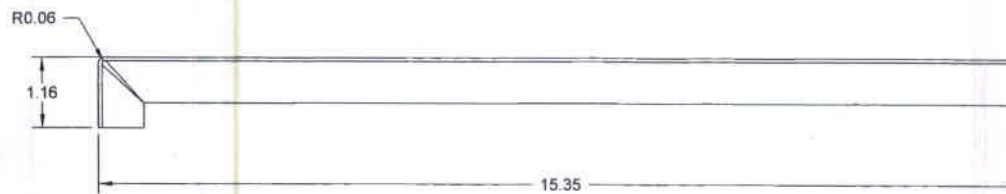
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. ~~53588~~
R1 09-11-9

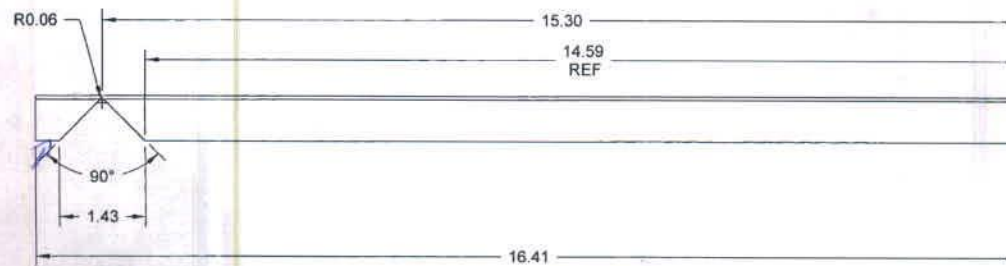
RELEASED
09/04/09

| A | | NEW ISSUE | | MB | 08.02.14 |
|------------|----------|---|--|--------------|----------|
| REV. | | DESCRIPTION | | BY | DATE |
| DESIGN | | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | | |
| DRAWN | | | | | |
| CHECKED | | DRAWING NO. | | REV. A | |
| MFG. APPR. | | D3708 | | SHEET 1 OF 3 | |
| APPROVED | | TITLE | | SCALE | |
| DE APPR. | | ANGLE | | NTS | |
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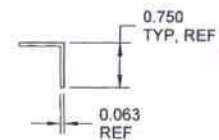




D3708-1 ANGLE
(MAKE FROM D3708-1F)

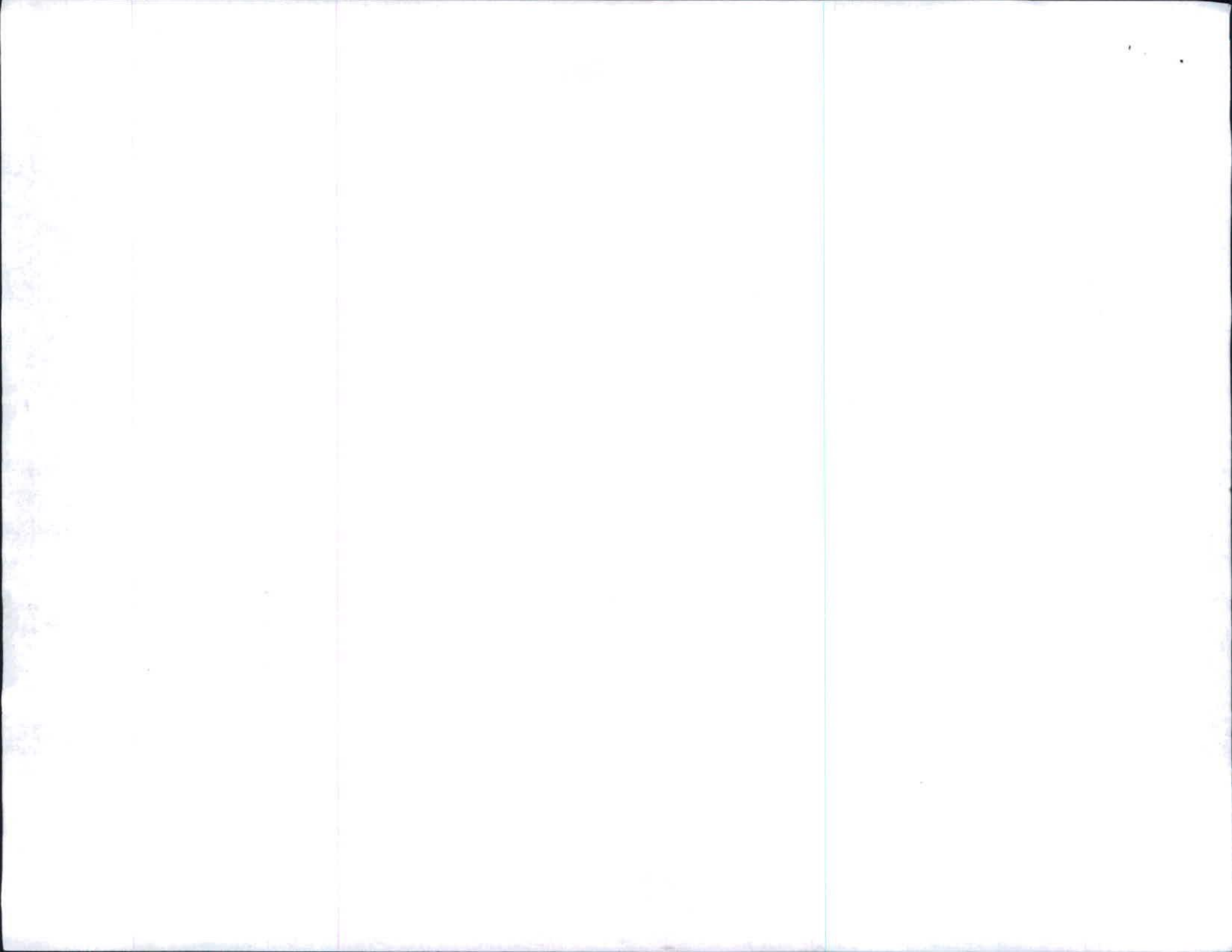


D3708-1F FLAT PATTERN



RELEASED
09/24/09

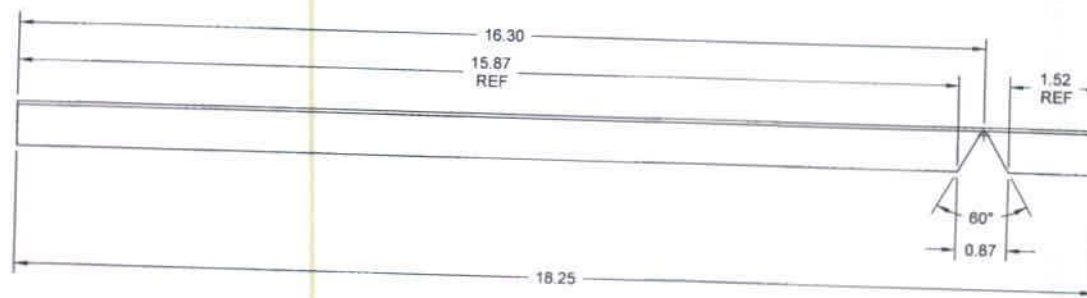
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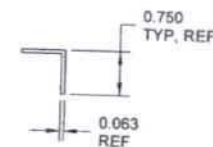


D3708-3 ANGLE
(MAKE FROM D3708-3F)

w/o 53588



D3708-3F FLAT PATTERN ANGLE



RELEASED
09/04/07 MP

| | | | |
|------------|----------|---|--------------|
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| DRAWN | | | |
| CHECKED | | DRAWING NO. | REV. A |
| MFG. APPR. | | D3708 | SHEET 3 OF 3 |
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